

Transmission Fluid Exchange Machine with Chemical Injection

QUICK START INSTRUCTIONS

OPERATION

NOTE: This machine is fully interactive. Always follow the on-screen instructions.

SAFETY RECOMMENDATIONS

Use extreme safety measures when working around a running engine.

Always block the vehicle's drive wheels.

Ventilate the vehicle's exhaust.

Always wear safety glasses.

It's a good idea to wear gloves.

PREPARATION

Road test the vehicle for at least one mile.

Make sure there are no problems with the transmission such as leaks, low fluid level, shifting issues, etc.

Connect battery cables to vehicle's battery.



PERFORMING A DIPSTICK EXCHANGE

Press 2 for Dipstick Exchange.

Add Transmission Cleaner.

See "Adding Chemicals" section.



Press 1 for **Normal Exchange**. When this is selected, the machine will complete the exchange without prompting you to change the vehicle's transmission filter.

Press **2** for **Filter Replacement**. When this is selected, the machine will pause during the exchange and prompt you to change the vehicle's transmission filter. Follow the onscreen instructions.

Connect red and gray service hoses to chrome manifold. Insert nylon tube down dipstick tube the same length as the dipstick, being cautious not to insert too far.

Use the yellow ▲ ▼ arrow keys to select the desired amount to be exchanged. Press the **green button** to proceed.











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When prompted, select a cleaning mode to circulate additives through the vehicle's transmission.

Press 3 for 10 Minute Cleaning

Press the **Green Button** to begin the exchange.





Start the vehicle's engine when the display prompts you to do so. Then press the **Green Button** to proceed.

Once the exchange is finished, the screen will beep and display "Complete".

Add Transmission Treatment.

See "Adding Chemicals" section.





PERFORMING AN INLINE EXCHANGE

Press 1 for Inline Exchange.

Vehicles with Internal Transmission Thermostats:

Before a transmission fluid exchange service can be performed, refer to O.E. recommended procedure to ensure transmission fluid flow through transmission cooler.



Connect appropriate adapters to vehicle's cooler line fittings. Connect the red and black service hoses to the quick disconnect adapters on the end of the cooler line adapters.

Add Transmission Cleaner.

See "Adding Chemicals" section.

Use the yellow ▲ ▼ arrow keys to select the desired amount to be exchanged. Press the **Green Button** to proceed.





When prompted, select a cleaning mode to circulate additives through the vehicle's transmission.

Press 3 for 10 Minute Cleaning

Start the vehicle's engine when the display prompts you to do so. Then press the **Green Button** to begin the exchange.





Once the exchange is finished, the screen will beep and display "Complete".

Add Transmission Treatment.

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FUNCTIONS USED DURING AN EXCHANGE

Press **0** at any time to return to the main menu.





If needed, while running, press the **Red Button** once to pause the exchange.

Press the **Green Button** to resume from pause.

Press the **Red Button** a second time to cancel the exchange.





When checking the fluid level:

Press + or – to add or remove fluid in 2/10 of a quart increments.

Use **Option 3** in the main menu to add a full quart, and **Option 4** to remove a full quart.





If the exchange stops and the display reads "Halted – Reverse Hoses", push or pull the knob on the flow diverter valve to switch directions, and press the Green Button to resume the exchange.





If the exchange stops and the display reads "Halted – Shift to Neutral", set the vehicle's parking brake, shift to neutral, and press the Green Button to resume the exchange.







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ADDING CHEMICALS

When cleaning or conditioning the vehicles transmission it is recommended to add chemicals through the dipstick.

Always check the transmission fluid level prior to, and after, performing the service. The Instructions below assume a proper fluid level before beginning.

ADDING CHEMICALS THROUGH THE DIPSTICK TUBE (PREFERRED METHOD)

Pour Transmission Cleaner or Transmission Treatment directly into the dipstick tube using a suitably sized funnel.



FOR SEALED TRANSMISSIONS & INLINE SERVICE

In the event that the transmission does not have a dipstick and is sealed, the cleaner and conditioner (optional) may be injected directly into the vehicle via the onboard chemical injection system.

Select 5 or 10 Minute Cleaning from the Inline menu.

Select Yes from the Inject Cleaner and Conditioner screen

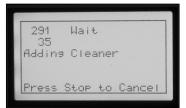
Pour specified volume of transmission cleaner into the bottle on the front of the machine after removing the cap by holding the cap and carefully unscrewing the bottle. Carefully remove draw tube from bottle by raising cap upward. When completed, reinstall the cap and begin exchange.

If adding conditioner after cleaning phase, press 1 and follow directions on screen.

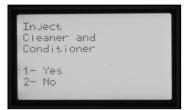
If **1** was pressed, the conditioner will be added to the vehicle near the end of the exchange.

The fluid level in the vehicle will be adjusted automatically based on the volume of chemicals used. Perform the normal final fluid level adjustment after the exchange is completed.















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ADDITIONAL FUNCTIONS

MAIN MENU

Press **0** at any time to return to the main menu.





PRIMING THE MACHINE

Press 5 to select Prime Machine.

The machine will prompt you to join the red and black service hoses.

Make sure there is fluid in the new fluid tank.





Connect the red and black service hoses together using any two mating adapters.

Press the **Green Button** to begin the process.

The unit will shut off when complete.





DRAINING THE TANKS

From the main menu, press ▼ to proceed to the next menu. Press 6 to drain the NEW FLUID tank, or 7 to drain the USED FLUID tank.

To **fully** drain a fluid tank, press ▼ *twice* from the main menu. Press 1 to fully drain the **NEW FLUID** tank, or 2 to fully drain the **USED FLUID** tank. After fully draining either fluid tank, the machine must be primed.

Connect any open-ended adapter to the **red** service hose and insert into an appropriate disposal container. **Make sure all other hoses are disconnected!**

Press the **Green Button** to begin the process.

The unit will shut off when complete.

NOTE: When **fully** draining a tank, the machine will not stop automatically when the tank is empty. You must push the **Red Button** on the control panel when the machine begins to pump air out of the red service hose.











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VOLTAGE MONITOR

From the main menu, press ▼ to proceed to the next menu. Press 8 to display the voltage.





TOTAL FILTER USE

From the main menu, press ▼ twice. Press 3 to display the total filter use. Press 2 to reset.





FILTER CHANGE DUE

The machine will indicate when the canister filters need to be replaced. Remove service panel. Use a standard filter band clamp tool to unscrew old filters, and replace them with new filters. Make sure new filters are on tight.

IMPORTANT: Machine must be primed after filter change.





POWER FAILURE MEMORY

If there is a power failure during a fluid exchange, the procedure can be continued seamlessly.

Simply reconnect the battery cables and press the **Green Button**. The exchange will resume where it left off.





CYCLE VALVES

From the main menu, press ▼ to proceed to the next menu. Press 9 to cycle the valves.



