

## QUICK START INSTRUCTIONS

#### **OPERATION**

#### **SAFETY RECOMMENDATIONS**

Use extreme safety measures when working around a running engine, pressurized storage vessels, and automotive chemicals.

Always block the vehicle's drive wheels.

Ventilate the vehicle's exhaust if engine will be started.

Always wear safety glasses.

Protective gloves are recommended.

#### **PREPARATION**

Inspect the engine and the visible coolant system components for any signs of damage or unusual wear.

Note the coolant level before beginning the service. If low, see "COOLING SYSTEM PRESSURE / LEAK CHECK" procedure to verify the system's condition.

Depending on the desired service, make appropriate connections (lowest and highest point) on the vehicle's coolant system.

Plug any open ports venting to the atmosphere (i.e. overflow hose or a system vent cap).

To prevent running out of coolant and ingesting air, ensure coolant tank level is showing at least 3 gallons on the sight tube.









#### PERFORM COOLANT DRAIN and CLEAN OPERATION

### DRAIN COOLANT FROM VEHICLE INTO COOLANT TANK

Obtain a coolant sample if needed.

Move the Flow Control to "OFF" and connect shop air.

Connect the **red** service hose to highest point, the **black** service hose to the lowest point, and open the ball valves.

Turn all control panel valves to the YELLOW position.

Move the Flow Control to "ON".

The system will begin to drain.















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When air is seen in the black hose, turn Tank Control and Assist Control to VENT and Vacuum Control to OFF.

When air pockets/coolant stop moving in the service hoses, move the **Flow Control** to "**OFF**".

Close the ball valves and remove the service hoses.









#### PERFORM COOLANT FILL OPERATION

#### RETURN COOLANT TO VEHICLE AFTER SERVICING

Move the Flow Control to "OFF" and connect shop air.

Connect the **red** service hose to highest point, the **black** service hose to the lowest point, and open the ball valves.

Turn all control panel dials to the GREEN position.

Move the Flow Control to "ON".

The system will begin to fill.



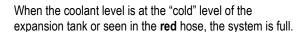












Turn Tank Control to VENT and Vacuum Control to OFF.

The coolant level will adjust.







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When the coolant returns to the "cold" level on the expansion tank, turn **Assist Control** to **VENT**.

When the cooling system stabilizes and both gauges show zero, move the **Flow Control** to "**OFF**".





#### TO ADJUST COOLANT LEVEL IF IT'S TOO HIGH

Turn Tank Control and Vacuum Control to YELLOW and Assist Control to VENT.

Move the **Flow Control** to "**ON**" until the desired coolant level is reached.

Move the Flow Control to "OFF" and turn Vacuum Control and Assist Control to VENT.

Close the ball valves and remove the service hoses.

**NOTE:** If cooling system overfills and coolant is seen in the top service hose going into the vacuum generator overflow filter, stop flow immediately by moving **Flow Control** to "**OFF**". See "VACUUM GENERATOR OVERFLOW FILTER REPLACEMENT" procedure to empty overflow filter assembly.













#### TOP-OFF PROCEDURE / COOLANT LEVEL TOO LOW

**NOTE:** The following procedure is performed with the red and black service hoses still connected from filling the cooling system in the above procedure.

Turn Tank Control to Green, Assist Control to VENT and Vacuum Control to OFF.

Move the Flow Control to "ON".

When coolant is at the correct level, move the Flow Control to "OFF", Tank Control to VENT.

When the cooling system stabilizes and both gauges show zero, close the ball valves and remove the service hoses.















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#### **ADDITIONAL FUNCTIONS**

#### **COOLING SYSTEM PRESSURE / LEAK CHECK**

Move the **Flow Control** to "**OFF**" and connect shop air to the machine.

Close the ball valve on the **red** service hose. Connect the **red** service hose to the top of the radiator using the appropriate adapter and open the ball valve.









Turn **Tank Control** and **Assist Control** to **YELLOW** position.

Move the Flow Control to "ON".

The system will pressurize to 10-15psi.

Turn **Tank Control** to **RED** and observe the **Fluid Tank** pressure gauge. If there is a loss of pressure, then there is a leak in the cooling system.









When enough time has elapsed to properly perform a pressure check, move the Flow Control to "OFF" and Tank Control and Asist Control to VENT.

Close the ball valve on the **red** service hose and remove the **red** service hose. Remove the adapter from the radiator and replace the cap.











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#### FILL TANK - METHOD 1 POUR IN

Ensure there is no pressure or vacuum in the **new** coolant tank by pulling up on the relief valve ring on top of the tank.

Remove the fill cap. Add the required amount of new coolant and replace the fill cap.





#### **FILL TANK - METHOD 2 VACUUM MODE**

If the **Fluid Tank** gauge indicates pressure or a vacuum, turn **Tank Control** to **VENT** to equalize tank to zero.

Close the ball valve on the **BLACK** service hose and connect the open-end adapter.

Turn Tank Control and Vacuum Control to Yellow.

Move the Flow Control to "ON".

Place the open-end adapter into a new coolant container and open the ball valve on **BLACK** hose.









When the coolant level in coolant tank reaches the desired level, move the **Flow Control** to "**OFF**" and close the ball valve on the **BLACK** service hose.

Move Vacuum Control to OFF and move Tank Control to VENT.









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#### **DRAINING THE TANK**

Close the ball valve on the **black** service hose and connect the open-end adapter.

Turn Tank Control and Assist Control to GREEN.

Move the Flow Control to "ON"







Place the open-end adapter into an approved coolant waste container and open the ball valve. Drain until the tank is empty.

Move the Flow Control to "OFF" and Tank Control and Assist Control to VENT to release pressure in the tank.

Dispose of used coolant in accordance with local and state requirements.









#### **EMPTY OVERFLOW BOTTLE**

Release the Velcro strap and remove the overflow bottle.

Empty contents into an approved coolant waste container.

Rinse out and replace using Velcro strap.



#### **VACUUM GENERATOR OVERFLOW FILTER REPLACEMENT**

The vacuum generator overflow filter should be emptied when it is more than 1/3 full.

Remove the reservoir by turning it counterclockwise. Empty the reservoir contents into an approved coolant waste container, rinse out the reservoir, and replace the filter if necessary.

After ensuring the rubber O-ring is in place, reinstall the reservoir by turning clockwise until seated.





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#### **COOLANT FILTER REPLACEMENT**

If pressure or a vacuum is shown on either tank gauge, depressurize the tanks by turning **Tank Control** and **Assist Control** to **VENT**.

Close the ball valve on the **black** service hose and connect the open-end adapter.

Turn **Tank Control** and **Vacuum Control** to **GREEN** and move the **Flow Control** to "**ON**".









Place the open-end adapter into an approved coolant waste container and open the ball valve.

**NOTE:** The reservoir will not completely empty and will only empty past the threads, so the reservoir may be removed without spillage.

Once at this level, move the Flow Control to "OFF", turn Tank Control to VENT, and Vacuum Control to OFF.









Remove the reservoir by turning it counterclockwise. Empty the reservoir contents into an approved coolant waste container, rinse out the reservoir, and replace the filter if necessary.

After ensuring the rubber O-ring is in place, reinstall the reservoir by turning clockwise until seated.







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#### REMOVE COOLANT FROM A VEHICLE'S EXPANSION / DE-GAS BOTTLE

Move the **Flow Control** to "**OFF**" and connect shop air to the machine.

Close the ball valve on the **black** service hose and connect the open-end adapter.







Turn **Tank Control** and **Vacuum Control** to **YELLOW** and **Assist Control to VENT**.

Move the **Flow Control** to "**ON**" until the desired coolant level is reached.

Move the Flow Control to "OFF" and turn Tank Control and Vacuum Control to VENT.

Close the ball valves and remove the service hoses.











